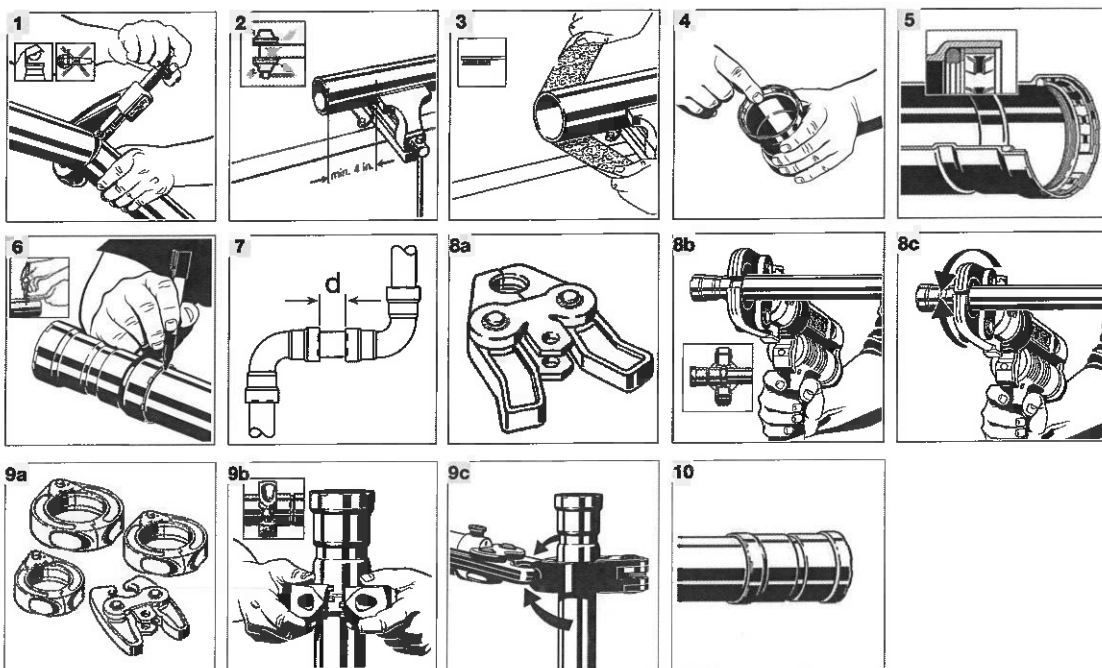


Viega MegaPress ½" to 2" Fittings



- 1 Cut piping at right angles using displacement-type cutter.
- 2 Keep end of piping a minimum of 4" away from the contact area of the vise to prevent possible damage to the piping.
- 3 Deburr inside and outside of the pipe and prep to proper insertion depth using a preparation tool or fine-grit sandpaper.
- 4 Check seal and grip ring for correct fit. Do not use oils or lubricants.
- 5 Illustration demonstrates proper fit of grip ring, separation ring, and sealing element.
- 6 Mark proper insertion depth. Improper insertion depth may result in an improper seal. The depth marking must be visible on the completed assembly.

Minimum Insertion Depth for MegaPress

Pipe Size	½"	¾"	1"	1¼"	1½"	2"
Insertion Depth	1½"	1¾"	1¾"	1¾"	1¾"	2"

- 7 Refer to chart on page 17 for minimum distance between fittings. To ensure a correct press, a minimum distance between press fittings must be maintained. Failure to provide this distance may result in an improper seal.

- 8a Viega MegaPress ½" to 1" fitting connections must be performed with MegaPress jaws.



WARNING!

Keep extremities and foreign objects away from press tool during pressing operation to prevent injury or incomplete press.

- 8b Open the MegaPress jaw and place at right angles on the fitting. Visually check insertion depth using mark on piping.
- 8c Start pressing process and hold the trigger until the jaw has engaged the fitting.
- 9a MegaPress 1¼" to 2" fitting connections must be performed with MegaPress rings and V2 actuator.
- 9b Open MegaPress ring and place at right angles on the fitting. MegaPress ring must be engaged on the fitting bead. Check insertion depth.
- 9c Place V2 actuator onto MegaPress ring and start pressing process. Hold the trigger until the actuator has engaged the MegaPress ring.
- 10 Remove MegaPress jaw from fitting or release V2 actuator from MegaPress ring and then remove MegaPress ring from the fitting. Remove control label to indicate press has been completed.