DISTRIBUTION DATE: 02/04/97

REVISION:

COMFORTMAKER RPJII

MODEL NUMBER:

GNI

BTU SIZES:

45,000 - 60,000 - 80,000, 100,000, 120,000

ACCESSIBILITY CLEARANCE

A minimum of 36" horizontal clearance is recommended.

CLEARANCE FROM COMBUSTIBLE MATERIAL

Refer to Recommended Clearance Guide Table (Page 4).

Horizontal Installation:

Top = 8"

Sides/back = 0"

Louver door = 6"

Flue outlet = 6"

Single wall vent = 6"

Thermoplastic vent = 5"

The furnace should not be installed directly on carpeting, tile or other combustible materials other than wood flooring.

COLD AIR RETURN AIR DUCTS

Return air through the back of the unit is NOT allowed.

Sealed to the furnace casing and terminating outside the space containing the furnace.

GARAGE

If the furnaces is installed in a residential garage, the unit must be installed so that the burners and the ignition source are located not less than 18 inches above the floor. The furnace must also be protected to avoid physical damage by vehicles.

GENERAL

HORIZONTAL FURNACE INSTALLATION: The GNI can be installed horizontally in either a right to left airflow or left to right airflow. The pressure switch may need to be repositioned and tube length shortened (do not kink).

If the furnace is to be suspended from the ceiling, it will be necessary to use steel pipe straps around each end of the furnace. these straps should be attached to the furnace with sheet metal screws and to the rafters with bolts. The furnace could also be suspended by an angle iron frame bolted to the rafters.

Combustion air intake inlet should not be located within 6 feet of dryer vent, condensing unit, or combustion air inlet or outlet of another appliance.

	HIGH ALTITUDE INSTALLATIONS
Deration	Refer to Elevation Above Sea Level Tables. (Page 6 & 7)
Orifice	Refer to Elevation Above Sea Level Tables. (Page 6 & 7)
Regulator Pressure	Refer to Elevation Above Sea Level Tables. (Page 6 & 7)

MOBILE HOME

Not approved.

VENTING MATERIAL AND REQUIREMENTS

The GNI Series must be vented in accordance with GAMA Venting Tables

Type "C"

Type "B"

The GNI may also be horizontally vented as a Category III appliance. Pressure tight venting materials are required for all horizontal venting application

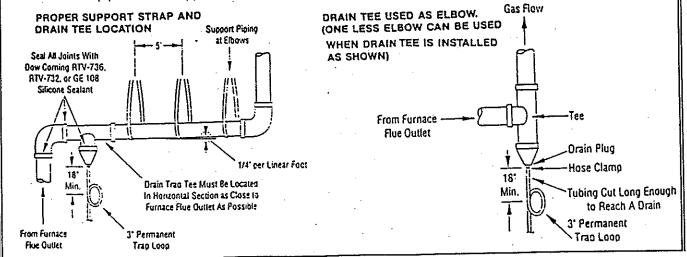
The GNI may common vented.

CAUTION: Dedicated venting of a GNI furnace or any fan assisted appliance into an existing masonry chimney can lead to continuous condensate formation and premature deterioration of the chimney.

DEDICATED HORIZONTAL VENT

A. General

- The GNI can be horizontally vented only with high temperature thermoplastic pipe and fittings. The thermoplastic vent must be listed to operate at a continuous flue gas temperature of 480° F.
- Do not drill holes in the pipe or fittings, nor attempt to secure them with a screw. Each pipe joint and fitting must be sealed pressure tight with Dow Corning RTV-732, Dow Corning RTV-736 or GE 108 Silicone Sealant.
- 3. The GNI can be vented with up to 35 lineal feet with (5) five tight radius 90° elbows, and (1) one flow through drain trap tee. (SeeMaximum Allowable Vent Pipe Length and Configuration Table Page 5)
- 4. The horizontal vent must be sloped back towards the furnace from the vent termination 1/4" per linear foot of pipe and be supported every 5 linear feet, and at each elbow.

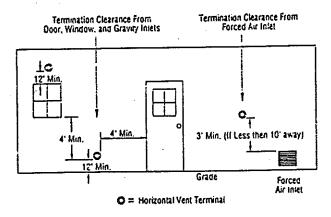


continued

DEDICATED HORIZONTAL VENT

- 5. Locate a 3 inch permanent loop in the drain tubing a minimum of 18 inches from the drain tee to form a condensate trap. The trap loop in the tubing will prevent leakage of flue gas from the venting system during unit operation.
- B. Location of Vent Terminal

The horizontal vent terminal must be located a minimum of (7) seven feet above grade if adjacent to a public walkway.



VENTING PROCEDURE

Position termination ends so they are free from any obstructions and above the level of snow accumulation. Do not point into window wells, stairwells, alcoves, courtyards areas or other recessed areas. Do not position termination ends directly below roof eaves or above a walkway.

MISCELLANEOUS INFORMATION/NOTES

SEQUENCE OF OPERATION

When the 120V power source is energized, the control module will flash once, indicating the system is ready for operation.

On a call for heat, the thermostat contacts close, signaling the control module. The control module continuously performs a self check routing. If at any time the control senses a failure, internally or externally, the indicator light will respond using the following code:

Internal control module failure: steady light, check flame sensor circuit or replace control.

NOTE: A ground flame sense circuit will show a steady light fault code. Check flame sense circuit for discontinuities.

External failure: flashing light.

The diagnostics will indicate the specific external fault through the following code:

- 1 flash system lock out due to retry
- 2 flashes pressure switch stuck closed
- 3 flashes pressure switch stuck open
- 4 flashes open high limit switch
- 5 flashes open rollout switch

continuous flash - flame sensed with no call for heat must interrupt 120 volt power supply for 1 second.

The LED will flash on for 1/4 second then off 1/4 second. The pause between groups of flashes is approximately 2 seconds.

* The control module will check for normally close contacts on the high limit and normally open contacts on the pressure switch. The system will then energize the inducer blower, and purge for 30 seconds.

- * The control module checks the pressure switch and high limit switch for closed contacts.
- * Following the 30 second prepurge, the silicone carbide ignitor is energized for 17 seconds before the gas valve receives the signal to open.
- * The ignitor is de-energized 4 seconds after the gas valve is energized. The control system must detect main burner flame within 7 seconds or the gas valve is de-energized.
- * If the burner flame is not sensed on the first attempt, the control de-energizes the gas valve and the inducer remains energized for a interpurge of 60 seconds. Ignitor warm-up period is lengthened to 27 seconds.
- * A total of three tries for ignition are attempted before system lockout.
- * If flame is established and then lost after flame is sensed, the gas valve is de-energized and the normal ignition sequence is started. A total of five cycles are permitted before system lockout.
- Typical conditions are that the burners will light and stay lit as long as the thermostat calls for heat.
- * When system lockout occurs:
 - * Gas valve is de-energized.
 - * Circulator blower is energized.
 - * Inducer blower remains energized.
 - * Diagnostic light will indicate failure mode.

To reset the control after lockout, interrupt the call for heat form the thermostat or the 24 VAC power at the control for one second or longer.

Once flame has been sensed, the delay to fan on period begins timing. Fan on time delay is field adjustable and can be set at 15, 30, 45, or 60 seconds. After the delay to fan on period, the circulator fan is energized at the heat speed.

NOTE: The operation of this appliance is polarity sensitive. Electrical connections must be polarized for proper operation.

RECOMMENDED CLEARANCE GUIDE (UPFLOW INSTALLATION)

Timensions shown in inches are the minimum clearances to combustible material for which the furnace design has been utified.)

INPUT BTU/HR	FRONT (@))	REAR	RIGHT SIDE	LEFT SIDE	TOP	VENT CONNECTION (#)	FURNACE (*) FLUE PIPE SIZE	COMBUSTIBLE FLOOR (@)
45,000	6	0	0	0	6	6	3 Dia.	0
60,000	6	0	. 0	0	6	6	4 Dia	0
80,000	6	0	0	0	6	6	4 Dia.	0
100,000	6	0	0	0	6	6	4 Dia.	0
120,000	6	0	0	0	6	6	4 Dia.	. 0

[#] May be 1 inch when listed Type B-1 vent is used.

MAXIMUM ALLOWABLE VENT PIPE LENGTH AND CONFIGURATION (VENT PIPE DIA: 3")

PIPE LENGTH (FT)	# OF TIGHT RADIUS 90° ELBOWS	# OF SWEEP OR LARGE RADIUS 90° ELBOWS
35	5	7
40	4	6
45	3	5
*50	2	4

^{*} NOTE: Maximum allowable pipe length is 50 feet independent of the number of elbows used.

^{*} The flue pipe sizes listed are the minimum required diameters for a Category I approved appliance

[@] shall not be installed directly on carpeting, tile or other combustible materials, other than wood flooring.

^{3&}quot; clearance allowed with Type B-1 vent pipe.

COMFORTMAKER Model # GNI 045

HEATING		ELEVA	TION ABOV	ELEVATION ABOVE SEA LEVEL (FT)	IL (FT)	
VALUE BTU/CU.FT.	2000 to 2999	3000 to 3999	4000 to 4999	5000 to 5999	6000 to 6999	7000 to 8000
800	3.2	3.2	3.2	3.2	2.9	2.6
850	3.2	3.2	3.1	2.8	2.5	3.2
006	3.2	3.1	2.8	2.5	3.2	3.2
950	3.0	2.7	2.5	3.2	3.2	3.2
1000	2.7	2.4	3.2	3.2	3.2	3.0
1050	2.4	3.2	3.2	3.2	3.0	2.7
1100	3.2	3.2	3.2	3.0	2.7	2.4
GNI 045 STD. ORIFICE #43	#47	#47	#47	#47	#47	#47

Anything <u>ABOVE</u> the bold line should have a factory equipped orifice **number 43** and manifold pressure set as indicated on chart.

Anything <u>BELOW</u> the bold line requires a **number 47** orifice and the manifold pressure set as indicated on chart. AS OF 10/25/93

COMFORTMAKER Model # GUI 050-150/ Model # GDI 050-150

HEATING		ELEVA	TION ABOV	ELEVATION ABOVE SEA LEVEL (FT)	il (FT)	
VALUE BTU/CU.FT.	2000 to 2999	3000 to 3999	4000 to 4999	5000 to 5999	6000 to 6999	7000 to 8000
800	3.2	3.2	3.2	2.9	2.6	2.4
850	3.2	3.2	2.9	2.6	2.3	3.2
006	2.9	2.9	2.6	2.3	3.2	3.2
950	2.8	2.5	2.3	3.2	3.2	3.2
1000	2.5	2.3	3.2	3.2	3.2	3.0
1050	2.3	3.2	3.2	3.2	3.0	2.7
1100	3.2	3.2	3.2	3.0	2.7	2.4
GUI 050-150 STD. ORIFICE #41	#45	#45	#45	#45	#45	#45

Anything ABOVE the bold line should have a factory equipped orifice number 41 and manifold pressure set as indicated on chart.

Anything BELOW the bold line requires a number 45 orifice and the manifold pressure set as indicated on chart.

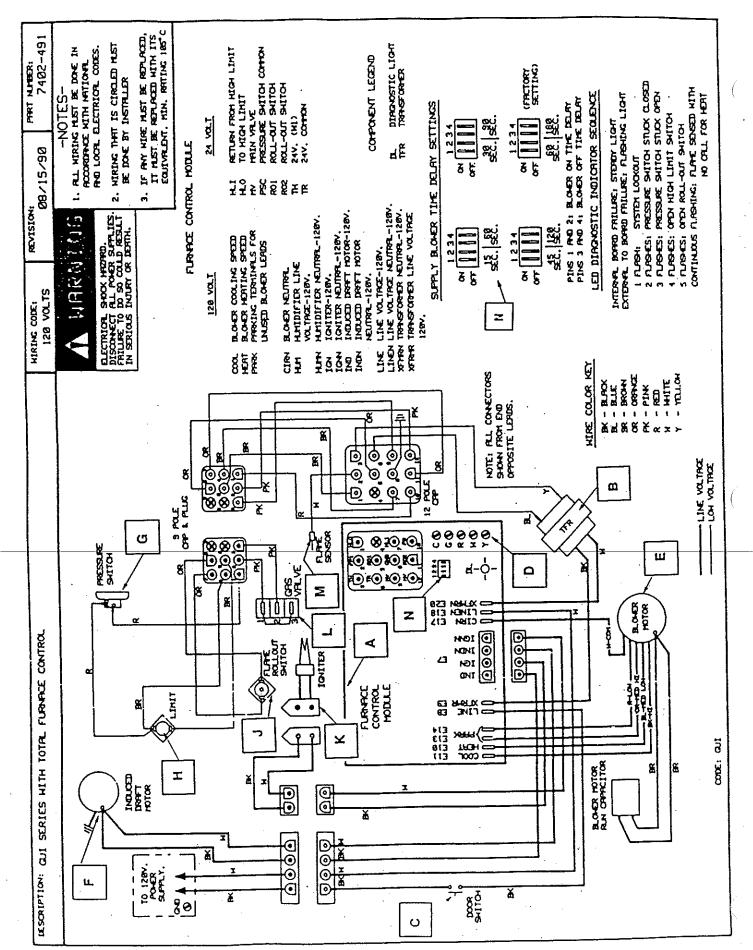


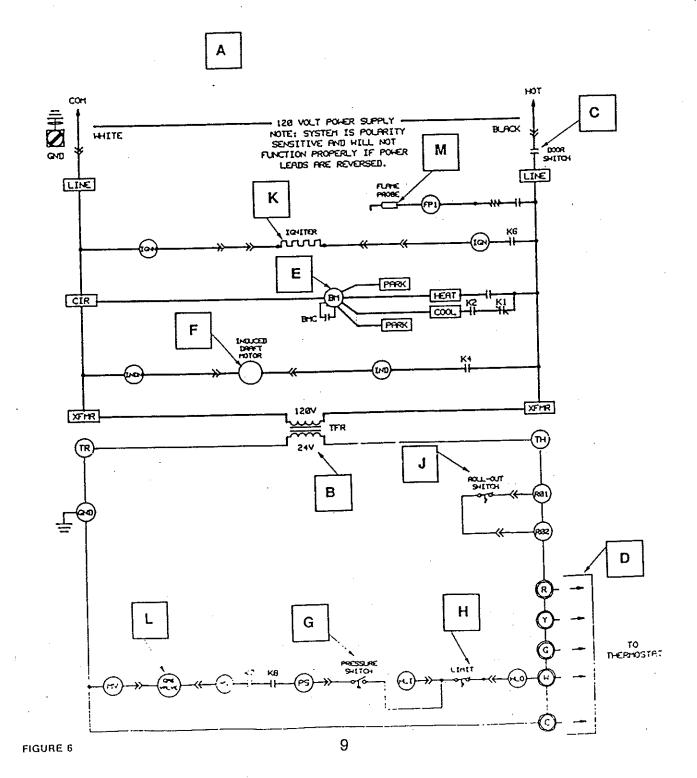
FIGURE 5

FURNACE CONTROL MODULE

120 VOLT

24 VOLT

COOL YEAT ARK CIRN HUM	BLOWER COOLING SPEED BLOWER HEATING SPEED PARKING TERMINALS FOR UNUSED BLOWER LEADS BLOWER NEUTRAL HUMIDIFIER LINE VOLTAGE - 120V HUMIDIFIER NEUTRAL - 120V IGNITOR - 120V IGNITOR NEUTRAL - 120V INDUCED DRAFT MOTOR - 120V INDUCED DRAFT MOTOR NEUTRAL - 120 V LINE VOLTAGE - 120V TRANSFORMER NEUTRAL - 120V TRANSFORMER NEUTRAL - 120V	HLI HLO MV PSC R01 R02 TH TR	RETURN FROM HIGH UMIT TO HIGH UMIT MAIN VALVE PRESSURE SWITCH COMMON ROLL-OUT SWITCH ROLL-OUT SWITCH 24V (W1) 24V COMMON
XFRMR	TRANSFORMER LINE VOLTAGE - 120V		



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COMFORTMAKER Model # GNI 060-120

HEATING		ELEVA	TION ABOV	ELEVATION ABOVE SEA LEVEL (FT)	EL (FT)	
VALUE BTU/CU.FT.	2000 to 2999	3000 to 3999	4000 to 4999	5000 to 5999	6000 to 6999	7000 to 8000
800	3.5	3.5	3.5	3.2	2.9	2.6
850	3.5	3.4	3.1	2.8	2.6	3.5
006	3.3	3.1	2.8	2.5	3.5	3.5
950	3.0	2.7	2.5	3.5	3.5	3.5
1000	2.7	2.5	3.5	3.5	3.5	3.2
1050	2.4	3.5	3.5	3.5	3.2	2.9
1100	3.5	3.5	3.5	3.2	2.9	2.6
GNI 060-120 STD. ORIFICE #44	#49	#49	#49	#49	#49	#49

Anything <u>ABOVE</u> the bold line should have a factory equipped orifice number 44 and manifold pressure set as indicated on chart. Anything BELOW the bold line requires a number 49 orifice and the manifold pressure set as indicated on chart.

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